



Plastic Union

PACKAGING SPECIFICATION Loose bags 620//210x800x0.018mm

	<u>Specs</u>
Customer Name	Bruyere SA
Food/Pharma Industry	Yes
Product Type	Loose bags 620//210x800x0.018mm
Closure Type	Bottom
Material Composition	HDPE
Material Density	0.951g/cm ³
Material Structure	1 layer
Material Colour	Blue
(Colour Ref)	GFZ215
Recyclable?	Yes
Recycled Material Content %	N/A
Print Cliché	12
Print Process	No print
Customer Article Number	-
Plastic Union Article Number	LD27287
Material Thickness*	18µm
(Include tolerances)	15% punctual, 8% 2 sigma
Material Width measured flat*	620mm
(Include tolerances)	±10mm
Material Length measured flat*	800mm
(Include tolerances)	±10mm
Material Side Fold	210mm
(Include tolerances)	±10mm
Perforation	N/A
Weight per unit	±28.48g/pc - 500pcs/box
N° of Bags/Case	20 boxes/pallet
Surface/Material Additives	Anti Block
Barcode Number	N/A
Pallet Size	EUR 800x1200mm
Direct Food Contact (Y/N)	Yes

Colour (If Printed)	Pantone Reference Numbers		
	N/A		
Pantone Colour 1	-		
Pantone Colour 2	-		
Pantone Colour 3	-		
Pantone Colour 4	-		
Pantone Colour 5	-		
Pantone Colour 6	-		
Pantone Colour 7	-		
Pantone Colour 8	-		
Varnish	-		

The following storage conditions apply to all our films:

- Store PE film in a cool, dry and well-ventilated storage area
- Maintain a constant temperature between 15°C and 25°C and a relative humidity of less than 60%
- If the film is stored in a moisture-proof packaging, allow it to reach room temperature for at least 48 hours before removing the packaging to prevent condensation
- Keep the film away from direct sunlight and heat sources
- Handle and stack reels carefully to avoid physical damage
- Implement a stock rotation system (FIFO: first in, first out)
- Repack opened film carefully
- Technical properties decrease if the temperature is too high or too low. For these reasons, the film should be used in a temperature range of -25°C to +75°C
- Expected shelf life of the end product: <18 months
- Use the film within a reasonable period of time for optimum performance

Other technical conditions according to the code of practice of the polyolefin industries (film and bags)

* The values mentioned above are calculated on a statistical sample taken on the entire delivery

Done at

Clint Sanders
Quality Manager

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11/09/2025



BRCS

Packaging Materials

CERTIFICATED