#### PRODUCT SPECIFICATION

Product Name: Turkish Sultana Country of orijin: Turkey

## General Product Description:

When sold by the farmer the dried sultanas are brought to the factory sampled and if acceptable taken into store. They are put into big green plastic bins (350-450kg) Here it is weighed and labelled so the material can be fully traced.

Our factory is compliant with EU Regulation 852/2004. From store the raw fruit is taken to production where it is sieved and aspirated, blowers (super vac), twice washed, capstemmed. After capstemmer the fruit is again sieved and aspirated, oiled, third lasered then passed through the xray machine. Now cleaned fruit is weighed into and metal detected, palletised ready for dispatch.

They are packed for shipment according to Turkish Standards and customer requests

## **Packaging**

The products are packed into printed, strong carton boxes with white food grade plastic liner. The cartons must be clean and strong and also their covers should not permit any contamination. Cartons are printed and marked according to TS/3411 and also carton design is prepared according to customer requests. Net weights are 5-10-12,5 and 14 kg in bulk and from 25 g to 3kg in retail packaging and also customer requests are considered. All packaging materials compliant with "Materials in contact with food" EU Reg 10/2011/EC

Oil Composition: The oil used is cotton seed oil, non hydrogenated, non GMO and is produced from cotton grown in Turkey

### Berry Count/100 g

According to Turkish standart TS 3411 we have four size for Sultanas

JUMBO	STANDARD	MEDIUM	SMALL
<250	251-320	321-450	<i>&gt;451</i>

Colour

as defined by TS 3411

### CHEMICAL STANDARDS

Moisture	13-17 %	
Gross oil	1 % maximum	Oil to be GMO free , proof of testing required
Ochratoxin A	10ppb maximum	Complies with EU Regulation 1881/2006
Pesticides	Complies with EU and UK Regulations. As described in EU Regulation 396/2005	
Heavy Metals	Complies with EU Regulation 1881/2006	

## Q.A.M. :

E.SP.02 ISSUE DATE:26.02.2016

REV. NO/DATE:1/23.09.2016

PAGE:1/3

	RTU GRADE	A GRADE	B GRADE	C GRADE
Capstem,loose %/box	1	2	4	5
Capstem,attached %/box	%2 by count	%3 by count	%5 by count	%6 by count
Damaged berries	2g per 100 g max	3g per 100 g max	4g per 100g max	4g per 100g max
Undeveloped berries	1g per 100 g max	2g per 100 g max	3g per 100g max	4g per 100g max
Mouldy berries	1g per 100 g max	2g per 100 g max	3g per 100g max	4g per 100g max
Sugared berries,till May	2g per 100 g max	3g per 100 g max	4g per 100g max	5g per 100g max
Sugared berries,after May	3g per 100 g max	4g per 100 g max	5g per 100g max	6g per 100g max
Stalk,loose 4-10mm	1 per carton max	2 per carton max	4 per carton max	5 per carton max
Stalk, attached 4-10 mm	1 per carton max	1 per carton max	3 per carton max	5 per carton max
Stalk,loose >10 mm	1 per carton max	1 per carton max	3 per carton max	4 per carton max
Stalk,attached >10mm	1 per carton max	1 per carton max	3 per carton max	4 per carton max
Stones >3 mm	1 per 5 tonnes	1 per 1 tone	1 per 10 boxes	2 per 10 boxes
Stones <3mm grit	1 per 1 tonnes	1 per 1 tone	1 per 10 boxes	2 per 10 boxes
Glass	Not found	Not found	Not found	Not found
All other extraneous matter	Not found	Not found	1 per ton	2 per ton

# MICROBIOLOGICAL STANDARDS

In accordance with EU Reg 2073/2005/EC

TVC <50.000 cfu/g
Yeast&Mould <25.000 cfu/
Coliform <10 cfu/
Salmonella absent in 25g
E-coli <10 cfu/

Listeria monocytogenes <100 cfu/g at end of shelf life

Shelf life is 12 months from the time of washing if stored correctly. The product should be used as given in the intended end use above.

Transport: By vessel or truck

**Fumigation:** All containers are fumigated prior to shipment with phostoxin or/if customer have a special requirement.

Q.A.M. :

E.SP.02 ISSUE DATE:26.02.2016 REV. NO/DATE:1/23.09.2016 PAGE:2/3

# PRODUCT SPECIFICATION

# NUTRITION INFORMATION

Typical values	Per 100g	
Energy	1241 kJ / 292 kcal	
Protein	2,7 g	
Carbonhydrate	69,4 g	

Fat	<0,5 g	
of which saturates	<0,1 g	
Salt	و 0,01ع	
Sugar	67,4 g	

# ALLERGEN AND DIETARY INFORMATION

FREE FROM	1		
Beef and derivatives	Yes	Fish and derivatives	Yes
Lamb and derivatives	Yes	Crustaceans and derivatives	Yes
Pork and derivatives	Yes	Nuts and Nut derivatives	Yes
Poultry and derivatives	Yes	Peanuts and derivatives	Yes
Egg and derivatives	Yes	Sesame seeds and derivatives	Yes
Milk and dairy derivatives	Yes	HVP / TVP	Yes
Soya and derivatives	Yes	Vegetables and their derivatives	Yes
Celery and derivatives	Yes	Garlic and derivatives	Yes
Mustard and derivatives	Yes	Genetically Modified Organisims	Yes
Artificial Colours	Yes	BHA / BHT	Yes
Artificial Flavours	Yes	Sulphur Dioxide	Yes
Gluten and its derivatives	Yes	Benzoate	Yes
Molluscs	Yes	Lupin and its derivatives	Yes
Suitable for Vegetarians	Yes	Suitable for Vegans	Yes

Q.A.M. :

E.SP.02 ISSUE DATE:26.02.2016 REV. NO/DATE:1/23.09.2017