

TEST REPORT

Test Report No. : 6200698-1.50QS
Project no. : 6200698

Client : OONI LIMITED
Unit 5, Ooni Park, 189 West Main Street, Broxburn, West Lothian, Scotland,
EH52 5LH, United Kingdom

Date sample received : 2024.08.15
Product : Spiral Mixer
Product description : Please refer to next page(s).
Model : UU-P31300
Test Requested : EU 10/2011 and its amendments
AP(2004)5
CM Res(2013)9
Test Method : Please refer to next page(s).
Result : Please refer to next page(s).
Testing Period : 2024.08.16—2024.08.26

Signed for and on behalf of
DEKRA Testing and Certification (Shanghai) Ltd



Wu Jialei (吴嘉雷)
Project Manager



Wu Xiang (吴翔)
Test Engineer

TEST RESULTS

1: Extractable heavy metals

Test Method: With reference to Technical guide on metals and alloys used in food contact materials and articles of the 1st edition in 2013, analysis was performed by ICP-MS.

Test condition: 0.5% citric acid, 70°C, 2h

Extractable Elements	The 1 st Result 001 (mg/kg)	The 2 nd Result 001 (mg/kg)	The 1 st +2 nd Result 001 (mg/kg)	7*Limit (mg/kg)	The 3 rd Result 001 (mg/kg)	Limit (mg/kg)
Silver (Ag)	N.D.	N.D.	N.D.	0.56	N.D.	0.08
Aluminium (Al)	N.D.	N.D.	N.D.	35	N.D.	5
Chromium (Cr)	N.D.	N.D.	N.D.	1.75	N.D.	0.250
Cobalt (Co)	N.D.	N.D.	N.D.	0.14	N.D.	0.02
Copper (Cu)	N.D.	N.D.	N.D.	28	N.D.	4
Iron (Fe)	N.D.	N.D.	N.D.	280	N.D.	40
Magnesium (Mg)	N.D.	N.D.	N.D.	---	N.D.	---
Manganese (Mn)	N.D.	N.D.	N.D.	12.6	N.D.	1.8
Molybdenum (Mo)	N.D.	N.D.	N.D.	0.84	N.D.	0.12
Nickel (Ni)	N.D.	N.D.	N.D.	0.98	N.D.	0.14
Tin (Sn)	N.D.	N.D.	N.D.	700	N.D.	100
Titanium (Ti)	N.D.	N.D.	N.D.	---	N.D.	---
Vanadium (V)	N.D.	N.D.	N.D.	0.07	N.D.	0.01
Zinc (Zn)	N.D.	N.D.	N.D.	35	N.D.	5
Antimony (Sb)	N.D.	N.D.	N.D.	0.28	N.D.	0.04
Arsenic (As)	N.D.	N.D.	N.D.	0.014	N.D.	0.002
Barium (Ba)	N.D.	N.D.	N.D.	8.4	N.D.	1.2
Beryllium (Be)	N.D.	N.D.	N.D.	0.07	N.D.	0.01
Cadmium (Cd)	N.D.	N.D.	N.D.	0.035	N.D.	0.005
Lead (Pb)	N.D.	N.D.	N.D.	0.07	N.D.	0.010
Lithium (Li)	N.D.	N.D.	N.D.	0.336	N.D.	0.048
Mercury (Hg)	N.D.	N.D.	N.D.	0.021	N.D.	0.003
Thallium (Tl)	N.D.	N.D.	N.D.	0.0007	N.D.	0.0001
Comment	/		PASS	/	PASS	

Extractable Elements	The 1 st Result 002 (mg/kg)	The 2 nd Result 002 (mg/kg)	The 1 st +2 nd Result 002 (mg/kg)	7*Limit (mg/kg)	The 3 rd Result 002 (mg/kg)	Limit (mg/kg)
Silver (Ag)	N.D.	N.D.	N.D.	0.56	N.D.	0.08
Aluminium (Al)	N.D.	N.D.	N.D.	35	N.D.	5
Chromium (Cr)	N.D.	N.D.	N.D.	1.75	N.D.	0.250
Cobalt (Co)	N.D.	N.D.	N.D.	0.14	N.D.	0.02
Copper (Cu)	N.D.	N.D.	N.D.	28	N.D.	4
Iron (Fe)	N.D.	N.D.	N.D.	280	N.D.	40
Magnesium (Mg)	N.D.	N.D.	N.D.	---	N.D.	---
Manganese (Mn)	N.D.	N.D.	N.D.	12.6	N.D.	1.8
Molybdenum (Mo)	N.D.	N.D.	N.D.	0.84	N.D.	0.12
Nickel (Ni)	N.D.	N.D.	N.D.	0.98	N.D.	0.14
Tin (Sn)	N.D.	N.D.	N.D.	700	N.D.	100
Titanium (Ti)	N.D.	N.D.	N.D.	---	N.D.	---
Vanadium (V)	N.D.	N.D.	N.D.	0.07	N.D.	0.01
Zinc (Zn)	N.D.	N.D.	N.D.	35	N.D.	5
Antimony (Sb)	N.D.	N.D.	N.D.	0.28	N.D.	0.04
Arsenic (As)	N.D.	N.D.	N.D.	0.014	N.D.	0.002
Barium (Ba)	N.D.	N.D.	N.D.	8.4	N.D.	1.2
Beryllium (Be)	N.D.	N.D.	N.D.	0.07	N.D.	0.01
Cadmium (Cd)	N.D.	N.D.	N.D.	0.035	N.D.	0.005
Lead (Pb)	N.D.	N.D.	N.D.	0.07	N.D.	0.010
Lithium (Li)	N.D.	N.D.	N.D.	0.336	N.D.	0.048
Mercury (Hg)	N.D.	N.D.	N.D.	0.021	N.D.	0.003
Thallium (Tl)	N.D.	N.D.	N.D.	0.0007	N.D.	0.0001
Comment	/		PASS	/	PASS	

Extractable Elements	The 1 st Result 003 (mg/kg)	The 2 nd Result 003 (mg/kg)	The 1 st +2 nd Result 003 (mg/kg)	7*Limit (mg/kg)	The 3 rd Result 003 (mg/kg)	Limit (mg/kg)
Silver (Ag)	N.D.	N.D.	N.D.	0.56	N.D.	0.08
Aluminium (Al)	N.D.	N.D.	N.D.	35	N.D.	5
Chromium (Cr)	N.D.	N.D.	N.D.	1.75	N.D.	0.250
Cobalt (Co)	N.D.	N.D.	N.D.	0.14	N.D.	0.02
Copper (Cu)	N.D.	N.D.	N.D.	28	N.D.	4
Iron (Fe)	N.D.	N.D.	N.D.	280	N.D.	40
Magnesium (Mg)	N.D.	N.D.	N.D.	---	N.D.	---
Manganese (Mn)	N.D.	N.D.	N.D.	12.6	N.D.	1.8
Molybdenum (Mo)	N.D.	N.D.	N.D.	0.84	N.D.	0.12
Nickel (Ni)	N.D.	N.D.	N.D.	0.98	N.D.	0.14
Tin (Sn)	N.D.	N.D.	N.D.	700	N.D.	100
Titanium (Ti)	N.D.	N.D.	N.D.	---	N.D.	---
Vanadium (V)	N.D.	N.D.	N.D.	0.07	N.D.	0.01
Zinc (Zn)	N.D.	N.D.	N.D.	35	N.D.	5
Antimony (Sb)	N.D.	N.D.	N.D.	0.28	N.D.	0.04
Arsenic (As)	N.D.	N.D.	N.D.	0.014	N.D.	0.002
Barium (Ba)	N.D.	N.D.	N.D.	8.4	N.D.	1.2
Beryllium (Be)	N.D.	N.D.	N.D.	0.07	N.D.	0.01
Cadmium (Cd)	N.D.	N.D.	N.D.	0.035	N.D.	0.005
Lead (Pb)	N.D.	N.D.	N.D.	0.07	N.D.	0.010
Lithium (Li)	N.D.	N.D.	N.D.	0.336	N.D.	0.048
Mercury (Hg)	N.D.	N.D.	N.D.	0.021	N.D.	0.003
Thallium (Tl)	N.D.	N.D.	N.D.	0.0007	N.D.	0.0001
Comment	/		PASS	/	PASS	

Extractable Elements	The 1 st Result 004 (mg/kg)	The 2 nd Result 004 (mg/kg)	The 1 st +2 nd Result 004 (mg/kg)	7*Limit (mg/kg)	The 3 rd Result 004 (mg/kg)	Limit (mg/kg)
Silver (Ag)	N.D.	N.D.	N.D.	0.56	N.D.	0.08
Aluminium (Al)	N.D.	N.D.	N.D.	35	N.D.	5
Chromium (Cr)	N.D.	N.D.	N.D.	1.75	N.D.	0.250
Cobalt (Co)	N.D.	N.D.	N.D.	0.14	N.D.	0.02
Copper (Cu)	N.D.	N.D.	N.D.	28	N.D.	4
Iron (Fe)	N.D.	N.D.	N.D.	280	N.D.	40
Magnesium (Mg)	N.D.	N.D.	N.D.	---	N.D.	---
Manganese (Mn)	N.D.	N.D.	N.D.	12.6	N.D.	1.8
Molybdenum (Mo)	N.D.	N.D.	N.D.	0.84	N.D.	0.12
Nickel (Ni)	N.D.	N.D.	N.D.	0.98	N.D.	0.14
Tin (Sn)	N.D.	N.D.	N.D.	700	N.D.	100
Titanium (Ti)	N.D.	N.D.	N.D.	---	N.D.	---
Vanadium (V)	N.D.	N.D.	N.D.	0.07	N.D.	0.01
Zinc (Zn)	N.D.	N.D.	N.D.	35	N.D.	5
Antimony (Sb)	N.D.	N.D.	N.D.	0.28	N.D.	0.04
Arsenic (As)	N.D.	N.D.	N.D.	0.014	N.D.	0.002
Barium (Ba)	N.D.	N.D.	N.D.	8.4	N.D.	1.2
Beryllium (Be)	N.D.	N.D.	N.D.	0.07	N.D.	0.01
Cadmium (Cd)	N.D.	N.D.	N.D.	0.035	N.D.	0.005
Lead (Pb)	N.D.	N.D.	N.D.	0.07	N.D.	0.010
Lithium (Li)	N.D.	N.D.	N.D.	0.336	N.D.	0.048
Mercury (Hg)	N.D.	N.D.	N.D.	0.021	N.D.	0.003
Thallium (Tl)	N.D.	N.D.	N.D.	0.0007	N.D.	0.0001
Comment	/		PASS	/	PASS	

Extractable Elements	The 1 st Result 005 (mg/kg)	The 2 nd Result 005 (mg/kg)	The 1 st +2 nd Result 005 (mg/kg)	7*Limit (mg/kg)	The 3 rd Result 005 (mg/kg)	Limit (mg/kg)
Silver (Ag)	N.D.	N.D.	N.D.	0.56	N.D.	0.08
Aluminium (Al)	N.D.	N.D.	N.D.	35	N.D.	5
Chromium (Cr)	N.D.	N.D.	N.D.	1.75	N.D.	0.250
Cobalt (Co)	N.D.	N.D.	N.D.	0.14	N.D.	0.02
Copper (Cu)	N.D.	N.D.	N.D.	28	N.D.	4
Iron (Fe)	N.D.	N.D.	N.D.	280	N.D.	40
Magnesium (Mg)	N.D.	N.D.	N.D.	---	N.D.	---
Manganese (Mn)	N.D.	N.D.	N.D.	12.6	N.D.	1.8
Molybdenum (Mo)	N.D.	N.D.	N.D.	0.84	N.D.	0.12
Nickel (Ni)	N.D.	N.D.	N.D.	0.98	N.D.	0.14
Tin (Sn)	N.D.	N.D.	N.D.	700	N.D.	100
Titanium (Ti)	N.D.	N.D.	N.D.	---	N.D.	---
Vanadium (V)	N.D.	N.D.	N.D.	0.07	N.D.	0.01
Zinc (Zn)	N.D.	N.D.	N.D.	35	N.D.	5
Antimony (Sb)	N.D.	N.D.	N.D.	0.28	N.D.	0.04
Arsenic (As)	N.D.	N.D.	N.D.	0.014	N.D.	0.002
Barium (Ba)	N.D.	N.D.	N.D.	8.4	N.D.	1.2
Beryllium (Be)	N.D.	N.D.	N.D.	0.07	N.D.	0.01
Cadmium (Cd)	N.D.	N.D.	N.D.	0.035	N.D.	0.005
Lead (Pb)	N.D.	N.D.	N.D.	0.07	N.D.	0.010
Lithium (Li)	N.D.	N.D.	N.D.	0.336	N.D.	0.048
Mercury (Hg)	N.D.	N.D.	N.D.	0.021	N.D.	0.003
Thallium (Tl)	N.D.	N.D.	N.D.	0.0007	N.D.	0.0001
Comment	/		PASS	/	PASS	

Extractable Elements	The 1 st Result 006 (mg/kg)	The 2 nd Result 006 (mg/kg)	The 1 st +2 nd Result 006 (mg/kg)	7*Limit (mg/kg)	The 3 rd Result 006 (mg/kg)	Limit (mg/kg)
Silver (Ag)	N.D.	N.D.	N.D.	0.56	N.D.	0.08
Aluminium (Al)	N.D.	N.D.	N.D.	35	N.D.	5
Chromium (Cr)	N.D.	N.D.	N.D.	1.75	N.D.	0.250
Cobalt (Co)	N.D.	N.D.	N.D.	0.14	N.D.	0.02
Copper (Cu)	N.D.	N.D.	N.D.	28	N.D.	4
Iron (Fe)	N.D.	N.D.	N.D.	280	N.D.	40
Magnesium (Mg)	N.D.	N.D.	N.D.	---	N.D.	---
Manganese (Mn)	N.D.	N.D.	N.D.	12.6	N.D.	1.8
Molybdenum (Mo)	N.D.	N.D.	N.D.	0.84	N.D.	0.12
Nickel (Ni)	N.D.	N.D.	N.D.	0.98	N.D.	0.14
Tin (Sn)	N.D.	N.D.	N.D.	700	N.D.	100
Titanium (Ti)	N.D.	N.D.	N.D.	---	N.D.	---
Vanadium (V)	N.D.	N.D.	N.D.	0.07	N.D.	0.01
Zinc (Zn)	N.D.	N.D.	N.D.	35	N.D.	5
Antimony (Sb)	N.D.	N.D.	N.D.	0.28	N.D.	0.04
Arsenic (As)	N.D.	N.D.	N.D.	0.014	N.D.	0.002
Barium (Ba)	N.D.	N.D.	N.D.	8.4	N.D.	1.2
Beryllium (Be)	N.D.	N.D.	N.D.	0.07	N.D.	0.01
Cadmium (Cd)	N.D.	N.D.	N.D.	0.035	N.D.	0.005
Lead (Pb)	N.D.	N.D.	N.D.	0.07	N.D.	0.010
Lithium (Li)	N.D.	N.D.	N.D.	0.336	N.D.	0.048
Mercury (Hg)	N.D.	N.D.	N.D.	0.021	N.D.	0.003
Thallium (Tl)	N.D.	N.D.	N.D.	0.0007	N.D.	0.0001
Comment	/		PASS	/	PASS	

Extractable Elements	The 1 st Result 007 (mg/kg)	The 2 nd Result 007 (mg/kg)	The 1 st +2 nd Result 007 (mg/kg)	7*Limit (mg/kg)	The 3 rd Result 007 (mg/kg)	Limit (mg/kg)
Silver (Ag)	N.D.	N.D.	N.D.	0.56	N.D.	0.08
Aluminium (Al)	N.D.	N.D.	N.D.	35	N.D.	5
Chromium (Cr)	N.D.	N.D.	N.D.	1.75	N.D.	0.250
Cobalt (Co)	N.D.	N.D.	N.D.	0.14	N.D.	0.02
Copper (Cu)	N.D.	N.D.	N.D.	28	N.D.	4
Iron (Fe)	N.D.	N.D.	N.D.	280	N.D.	40
Magnesium (Mg)	N.D.	N.D.	N.D.	---	N.D.	---
Manganese (Mn)	N.D.	N.D.	N.D.	12.6	N.D.	1.8
Molybdenum (Mo)	N.D.	N.D.	N.D.	0.84	N.D.	0.12
Nickel (Ni)	N.D.	N.D.	N.D.	0.98	N.D.	0.14
Tin (Sn)	N.D.	N.D.	N.D.	700	N.D.	100
Titanium (Ti)	N.D.	N.D.	N.D.	---	N.D.	---
Vanadium (V)	N.D.	N.D.	N.D.	0.07	N.D.	0.01
Zinc (Zn)	N.D.	N.D.	N.D.	35	N.D.	5
Antimony (Sb)	N.D.	N.D.	N.D.	0.28	N.D.	0.04
Arsenic (As)	N.D.	N.D.	N.D.	0.014	N.D.	0.002
Barium (Ba)	N.D.	N.D.	N.D.	8.4	N.D.	1.2
Beryllium (Be)	N.D.	N.D.	N.D.	0.07	N.D.	0.01
Cadmium (Cd)	N.D.	N.D.	N.D.	0.035	N.D.	0.005
Lead (Pb)	N.D.	N.D.	N.D.	0.07	N.D.	0.010
Lithium (Li)	N.D.	N.D.	N.D.	0.336	N.D.	0.048
Mercury (Hg)	N.D.	N.D.	N.D.	0.021	N.D.	0.003
Thallium (Tl)	N.D.	N.D.	N.D.	0.0007	N.D.	0.0001
Comment	/		PASS	/	PASS	

Remark:

1. The following table is the RL of the Extractable Heavy Metals testing

Extractable Elements	MDL(mg/kg)	Extractable Elements	MDL(mg/kg)	Extractable Elements	MDL(mg/kg)
Silver (Ag)	0.01	Molybdenum (Mo)	0.01	Barium (Ba)	0.01
Aluminium (Al)	1.0	Nickel (Ni)	0.01	Beryllium (Be)	0.01
Chromium	0.01	Tin (Sn)	1.0	Cadmium (Cd)	0.001

(Cr)					
Cobalt (Co)	0.01	Titanium (Ti)	1.0	Lead (Pb)	0.001
Copper (Cu)	1.0	Vanadium (V)	0.01	Lithium (Li)	0.01
Iron (Fe)	1.0	Zinc (Zn)	1.0	Mercury (Hg)	0.001
Magnesium (Mg)	1.0	Antimony (Sb)	0.01	Thallium (Tl)	0.0001
Manganese (Mn)	1.0	Arsenic (As)	0.001	---	---

2. N.D.= Not detected

3. The submitted sample is a repeated use article. The migration test was carried out three times on the same article. The sum of the results of the first and second tests should not exceed seven times the limit (Result 1st test + Result 2nd test < 7* limit) and the Result 3rd should not exceed the limit.

4. "---" = Not regulated

2: Overall migration

Test Method: With reference to EN 1186-3:2022, overall migration in evaporable simulants.

Test Condition: 3% acetic acid, 70°C, 2h; 10% ethanol, 70°C, 2h; 95% ethanol, 60°C, 2h; isooctane, 40°C, 0.5h;

TEST ITEM	UNIT	MDL	LIMIT	The 1 st Result 008	The 2 nd Result 008	The 3 rd Result 008
3% acetic acid	mg/dm ²	3	10	< 3	< 3	< 3
10% ethanol	mg/dm ²	3	10	< 3	< 3	< 3
95% ethanol	mg/dm ²	3	10	< 3	< 3	< 3
isooctane	mg/dm ²	3	10	< 3	< 3	< 3
Comment*:				PASS		

TEST ITEM	UNIT	MDL	LIMIT	The 1 st Result 009	The 2 nd Result 009	The 3 rd Result 009
3% acetic acid	mg/dm ²	3	10	< 3	< 3	< 3
10% ethanol	mg/dm ²	3	10	< 3	< 3	< 3
95% ethanol	mg/dm ²	3	10	< 3	< 3	< 3
isooctane	mg/dm ²	3	10	< 3	< 3	< 3
Comment*:				PASS		

TEST ITEM	UNIT	MDL	LIMIT	The 1 st Result 010	The 2 nd Result 010	The 3 rd Result 010
3% acetic acid	mg/dm ²	3	10	< 3	< 3	< 3
10% ethanol	mg/dm ²	3	10	< 3	< 3	< 3
95% ethanol	mg/dm ²	3	10	< 3	< 3	< 3
isooctane	mg/dm ²	3	10	< 3	< 3	< 3
Comment*:				PASS		

Test Condition: 3% acetic acid, 70°C, 2h; 10% ethanol, 70°C, 2h; 95% ethanol, 60°C, 2h; isooctane, 40°C, 0.5h;

TEST ITEM	UNIT	MDL	LIMIT	The 1 st Result 011	The 2 nd Result 011	The 3 rd Result 011
3% acetic acid	mg/dm ²	3	10	< 3	< 3	< 3
10% ethanol	mg/dm ²	3	10	< 3	< 3	< 3
95% ethanol	mg/dm ²	3	10	< 3	< 3	< 3
isooctane	mg/dm ²	3	10	< 3	< 3	< 3
Comment*:				PASS		

Test Condition: 3% acetic acid, 70°C, 2h; 10% ethanol, 70°C, 2h;

TEST ITEM	UNIT	MDL	LIMIT	The 1 st Result 012	The 2 nd Result 012	The 3 rd Result 012
3% acetic acid	mg/dm ²	3	10	< 3	< 3	< 3
10% ethanol	mg/dm ²	3	10	< 3	< 3	< 3
Comment*:				PASS		

TEST ITEM	UNIT	MDL	LIMIT	The 1 st Result 013	The 2 nd Result 013	The 3 rd Result 013
3% acetic acid	mg/dm ²	3	10	< 3	< 3	< 3
10% ethanol	mg/dm ²	3	10	< 3	< 3	< 3
Comment*:				PASS		

Test Method: With reference to EN 1186-2:2022, overall migration in vegetable oils.

Test condition: 70°C, 2h

TEST ITEM	UNIT	MDL	LIMIT	The 1 st Result 012	The 2 nd Result 012	The 3 rd Result 012
rectified olive oil	mg/dm ²	3	10	< 3	< 3	< 3
Comment*:				PASS		

TEST ITEM	UNIT	MDL	LIMIT	The 1 st Result 013	The 2 nd Result 013	The 3 rd Result 013
rectified olive oil	mg/dm ²	3	10	< 3	< 3	< 3
Comment*:				PASS		

1) MDL = Method Detection Limit.

3: Specific migration of heavy metals

Test Method: With reference to EN13130-1:2004, analysis was performed by ICP-OES.

Test condition: 3% acetic acid, 70°C, 2h

TEST ITEM	UNIT	MDL	LIMIT	The 1 st Result 008	The 2 nd Result 008	The 3 rd Result 008
Aluminium (Al)	mg/kg	0.5	1	N.D.	N.D.	N.D.
Antimony (Sb)	mg/kg	0.01	0.04	N.D.	N.D.	N.D.
Arsenic (As)	mg/kg	0.01	N.D.	N.D.	N.D.	N.D.
Barium (Ba)	mg/kg	0.1	1	N.D.	N.D.	N.D.
Cadmium (Cd)	mg/kg	0.002	N.D.	N.D.	N.D.	N.D.
Chromium (Cr)	mg/kg	0.01	N.D.	N.D.	N.D.	N.D.
Cobalt (Co)	mg/kg	0.03	0.05	N.D.	N.D.	N.D.
Copper (Cu)	mg/kg	0.5	5	N.D.	N.D.	N.D.
Europium (Eu)	mg/kg	0.01	0.05	N.D.	N.D.	N.D.
Gadolinium (Gd)	mg/kg	0.01	0.05	N.D.	N.D.	N.D.
Iron (Fe)	mg/kg	5	48	N.D.	N.D.	N.D.
Lanthanum (La)	mg/kg	0.01	0.05	N.D.	N.D.	N.D.
Lead (Pb)	mg/kg	0.01	N.D.	N.D.	N.D.	N.D.
Lithium (Li)	mg/kg	0.01	0.6	N.D.	N.D.	N.D.
Manganese (Mn)	mg/kg	0.1	0.6	N.D.	N.D.	N.D.

Mercury (Hg)	mg/kg	0.01	N.D.	N.D.	N.D.	N.D.
Nickel (Ni)	mg/kg	0.01	0.02	N.D.	N.D.	N.D.
Terbium (Tb)	mg/kg	0.01	0.05	N.D.	N.D.	N.D.
Zinc (Zn)	mg/kg	1	5	N.D.	N.D.	N.D.
Wolfram (W)	mg/kg	0.01	0.05	N.D.	N.D.	N.D.
Comment*:				PASS		

TEST ITEM	UNIT	MDL	LIMIT	The 1 st Result 009	The 2 nd Result 009	The 3 rd Result 009
Aluminium (Al)	mg/kg	0.5	1	N.D.	N.D.	N.D.
Antimony (Sb)	mg/kg	0.01	0.04	N.D.	N.D.	N.D.
Arsenic (As)	mg/kg	0.01	N.D.	N.D.	N.D.	N.D.
Barium (Ba)	mg/kg	0.1	1	N.D.	N.D.	N.D.
Cadmium (Cd)	mg/kg	0.002	N.D.	N.D.	N.D.	N.D.
Chromium (Cr)	mg/kg	0.01	N.D.	N.D.	N.D.	N.D.
Cobalt (Co)	mg/kg	0.03	0.05	N.D.	N.D.	N.D.
Copper (Cu)	mg/kg	0.5	5	N.D.	N.D.	N.D.
Europium (Eu)	mg/kg	0.01	0.05	N.D.	N.D.	N.D.
Gadolinium (Gd)	mg/kg	0.01	0.05	N.D.	N.D.	N.D.
Iron (Fe)	mg/kg	5	48	N.D.	N.D.	N.D.
Lanthanum (La)	mg/kg	0.01	0.05	N.D.	N.D.	N.D.
Lead (Pb)	mg/kg	0.01	N.D.	N.D.	N.D.	N.D.
Lithium (Li)	mg/kg	0.01	0.6	N.D.	N.D.	N.D.
Manganese (Mn)	mg/kg	0.1	0.6	N.D.	N.D.	N.D.
Mercury (Hg)	mg/kg	0.01	N.D.	N.D.	N.D.	N.D.
Nickel (Ni)	mg/kg	0.01	0.02	N.D.	N.D.	N.D.

Terbium (Tb)	mg/kg	0.01	0.05	N.D.	N.D.	N.D.
Zinc (Zn)	mg/kg	1	5	N.D.	N.D.	N.D.
Wolfram (W)	mg/kg	0.01	0.05	N.D.	N.D.	N.D.
Comment*:				PASS		

TEST ITEM	UNIT	MDL	LIMIT	The 1 st Result 010	The 2 nd Result 010	The 3 rd Result 010
Aluminium (Al)	mg/kg	0.5	1	N.D.	N.D.	N.D.
Antimony (Sb)	mg/kg	0.01	0.04	N.D.	N.D.	N.D.
Arsenic (As)	mg/kg	0.01	N.D.	N.D.	N.D.	N.D.
Barium (Ba)	mg/kg	0.1	1	N.D.	N.D.	N.D.
Cadmium (Cd)	mg/kg	0.002	N.D.	N.D.	N.D.	N.D.
Chromium (Cr)	mg/kg	0.01	N.D.	N.D.	N.D.	N.D.
Cobalt (Co)	mg/kg	0.03	0.05	N.D.	N.D.	N.D.
Copper (Cu)	mg/kg	0.5	5	N.D.	N.D.	N.D.
Europium (Eu)	mg/kg	0.01	0.05	N.D.	N.D.	N.D.
Gadolinium (Gd)	mg/kg	0.01	0.05	N.D.	N.D.	N.D.
Iron (Fe)	mg/kg	5	48	N.D.	N.D.	N.D.
Lanthanum (La)	mg/kg	0.01	0.05	N.D.	N.D.	N.D.
Lead (Pb)	mg/kg	0.01	N.D.	N.D.	N.D.	N.D.
Lithium (Li)	mg/kg	0.01	0.6	N.D.	N.D.	N.D.
Manganese (Mn)	mg/kg	0.1	0.6	N.D.	N.D.	N.D.
Mercury (Hg)	mg/kg	0.01	N.D.	N.D.	N.D.	N.D.
Nickel (Ni)	mg/kg	0.01	0.02	N.D.	N.D.	N.D.

Terbium (Tb)	mg/kg	0.01	0.05	N.D.	N.D.	N.D.
Zinc (Zn)	mg/kg	1	5	N.D.	N.D.	N.D.
Wolfram (W)	mg/kg	0.01	0.05	N.D.	N.D.	N.D.
Comment*:				PASS		

TEST ITEM	UNIT	MDL	LIMIT	The 1 st Result 011	The 2 nd Result 011	The 3 rd Result 011
Aluminium (Al)	mg/kg	0.5	1	N.D.	N.D.	N.D.
Antimony (Sb)	mg/kg	0.01	0.04	N.D.	N.D.	N.D.
Arsenic (As)	mg/kg	0.01	N.D.	N.D.	N.D.	N.D.
Barium (Ba)	mg/kg	0.1	1	N.D.	N.D.	N.D.
Cadmium (Cd)	mg/kg	0.002	N.D.	N.D.	N.D.	N.D.
Chromium (Cr)	mg/kg	0.01	N.D.	N.D.	N.D.	N.D.
Cobalt (Co)	mg/kg	0.03	0.05	N.D.	N.D.	N.D.
Copper (Cu)	mg/kg	0.5	5	N.D.	N.D.	N.D.
Europium (Eu)	mg/kg	0.01	0.05	N.D.	N.D.	N.D.
Gadolinium (Gd)	mg/kg	0.01	0.05	N.D.	N.D.	N.D.
Iron (Fe)	mg/kg	5	48	N.D.	N.D.	N.D.
Lanthanum (La)	mg/kg	0.01	0.05	N.D.	N.D.	N.D.
Lead (Pb)	mg/kg	0.01	N.D.	N.D.	N.D.	N.D.
Lithium (Li)	mg/kg	0.01	0.6	N.D.	N.D.	N.D.
Manganese (Mn)	mg/kg	0.1	0.6	N.D.	N.D.	N.D.
Mercury (Hg)	mg/kg	0.01	N.D.	N.D.	N.D.	N.D.
Nickel (Ni)	mg/kg	0.01	0.02	N.D.	N.D.	N.D.

Terbium (Tb)	mg/kg	0.01	0.05	N.D.	N.D.	N.D.
Zinc (Zn)	mg/kg	1	5	N.D.	N.D.	N.D.
Wolfram (W)	mg/kg	0.01	0.05	N.D.	N.D.	N.D.
Comment*:				PASS		

1) MDL = Method Detection Limit.

2) N.D. = Not detected, less than MDL.

4: Specific migration of primary aromatic amine

Test Method: Sample preparation with reference to EN 13130-1: 2004 with selection of simulant and condition, followed by analysis by LC/MS/MS & UV.

Test Condition: 3% acetic acid, 70°C, 2h

TEST ITEM	UNIT	Maximum Permissible Limit	The 1 st Result 008	The 2 nd Result 008	The 3 rd Result 008
4-aminobiphenyl	mg/kg	0.002	<0.002	<0.002	<0.002
benzidine	mg/kg	0.002	<0.002	<0.002	<0.002
4-chloro-o-toluidine	mg/kg	0.002	<0.002	<0.002	<0.002
2-naphthylamine	mg/kg	0.002	<0.002	<0.002	<0.002
o-aminoazotoluene	mg/kg	0.002	<0.002	<0.002	<0.002
5-nitro-o-toluidine	mg/kg	0.002	<0.002	<0.002	<0.002
4-chloroaniline	mg/kg	0.002	<0.002	<0.002	<0.002
4-methoxy-m-phenylenediamine	mg/kg	0.002	<0.002	<0.002	<0.002
4,4'-methylenedianiline	mg/kg	0.002	<0.002	<0.002	<0.002
3,3'-dichlorobenzidine	mg/kg	0.002	<0.002	<0.002	<0.002
3,3'-dimethoxybenzidine	mg/kg	0.002	<0.002	<0.002	<0.002
3,3'-dimethylbenzidine	mg/kg	0.002	<0.002	<0.002	<0.002
4,4'-methylenedi-o-toluidine	mg/kg	0.002	<0.002	<0.002	<0.002
6-methoxy-m-toluidine	mg/kg	0.002	<0.002	<0.002	<0.002
4,4'-methylene-bis-(2-chloro-aniline)	mg/kg	0.002	<0.002	<0.002	<0.002
4,4'-oxydianiline	mg/kg	0.002	<0.002	<0.002	<0.002
4,4'-thiodianiline	mg/kg	0.002	<0.002	<0.002	<0.002
o-toluidine	mg/kg	0.002	<0.002	<0.002	<0.002
4-methyl-m-phenylenediamine	mg/kg	0.002	<0.002	<0.002	<0.002
2,4,5-trimethylaniline	mg/kg	0.002	<0.002	<0.002	<0.002
o-anisidine	mg/kg	0.002	<0.002	<0.002	<0.002
4-amino azobenzene	mg/kg	0.002	<0.002	<0.002	<0.002
1,3-phenylenediamine	mg/kg	0.002	<0.002	<0.002	<0.002
Other Primary Aromatic Amine	mg/kg	Sum≤0.01	<0.01	<0.01	<0.01
Comment*:			PASS		

TEST ITEM	UNIT	Maximum Permissible Limit	The 1 st Result 009	The 2 nd Result 009	The 3 rd Result 009
4-aminobiphenyl	mg/kg	0.002	<0.002	<0.002	<0.002
benzidine	mg/kg	0.002	<0.002	<0.002	<0.002
4-chloro-o-toluidine	mg/kg	0.002	<0.002	<0.002	<0.002
2-naphthylamine	mg/kg	0.002	<0.002	<0.002	<0.002
o-aminoazotoluene	mg/kg	0.002	<0.002	<0.002	<0.002
5-nitro-o-toluidine	mg/kg	0.002	<0.002	<0.002	<0.002
4-chloroaniline	mg/kg	0.002	<0.002	<0.002	<0.002
4-methoxy-m-phenylenediamine	mg/kg	0.002	<0.002	<0.002	<0.002
4,4'-methylenedianiline	mg/kg	0.002	<0.002	<0.002	<0.002
3,3'-dichlorobenzidine	mg/kg	0.002	<0.002	<0.002	<0.002
3,3'-dimethoxybenzidine	mg/kg	0.002	<0.002	<0.002	<0.002
3,3'-dimethylbenzidine	mg/kg	0.002	<0.002	<0.002	<0.002
4,4'-methylenedi-o-toluidine	mg/kg	0.002	<0.002	<0.002	<0.002
6-methoxy-m-toluidine	mg/kg	0.002	<0.002	<0.002	<0.002
4,4'-methylene-bis-(2-chloro-aniline)	mg/kg	0.002	<0.002	<0.002	<0.002
4,4'-oxydianiline	mg/kg	0.002	<0.002	<0.002	<0.002
4,4'-thiodianiline	mg/kg	0.002	<0.002	<0.002	<0.002
o-toluidine	mg/kg	0.002	<0.002	<0.002	<0.002
4-methyl-m-phenylenediamine	mg/kg	0.002	<0.002	<0.002	<0.002
2,4,5-trimethylaniline	mg/kg	0.002	<0.002	<0.002	<0.002
o-anisidine	mg/kg	0.002	<0.002	<0.002	<0.002
4-amino azobenzene	mg/kg	0.002	<0.002	<0.002	<0.002
1,3-phenylenediamine	mg/kg	0.002	<0.002	<0.002	<0.002
Other Primary Aromatic Amine	mg/kg	Sum≤0.01	<0.01	<0.01	<0.01
Comment*:			PASS		

TEST ITEM	UNIT	Maximum Permissible Limit	The 1 st Result 010	The 2 nd Result 010	The 3 rd Result 010
4-aminobiphenyl	mg/kg	0.002	<0.002	<0.002	<0.002
benzidine	mg/kg	0.002	<0.002	<0.002	<0.002
4-chloro-o-toluidine	mg/kg	0.002	<0.002	<0.002	<0.002
2-naphthylamine	mg/kg	0.002	<0.002	<0.002	<0.002
o-aminoazotoluene	mg/kg	0.002	<0.002	<0.002	<0.002
5-nitro-o-toluidine	mg/kg	0.002	<0.002	<0.002	<0.002
4-chloroaniline	mg/kg	0.002	<0.002	<0.002	<0.002
4-methoxy-m-phenylenediamine	mg/kg	0.002	<0.002	<0.002	<0.002
4,4'-methylenedianiline	mg/kg	0.002	<0.002	<0.002	<0.002
3,3'-dichlorobenzidine	mg/kg	0.002	<0.002	<0.002	<0.002
3,3'-dimethoxybenzidine	mg/kg	0.002	<0.002	<0.002	<0.002
3,3'-dimethylbenzidine	mg/kg	0.002	<0.002	<0.002	<0.002
4,4'-methylenedi-o-toluidine	mg/kg	0.002	<0.002	<0.002	<0.002
6-methoxy-m-toluidine	mg/kg	0.002	<0.002	<0.002	<0.002
4,4'-methylene-bis-(2-chloro-aniline)	mg/kg	0.002	<0.002	<0.002	<0.002
4,4'-oxydianiline	mg/kg	0.002	<0.002	<0.002	<0.002
4,4'-thiodianiline	mg/kg	0.002	<0.002	<0.002	<0.002
o-toluidine	mg/kg	0.002	<0.002	<0.002	<0.002
4-methyl-m-phenylenediamine	mg/kg	0.002	<0.002	<0.002	<0.002
2,4,5-trimethylaniline	mg/kg	0.002	<0.002	<0.002	<0.002
o-anisidine	mg/kg	0.002	<0.002	<0.002	<0.002
4-amino azobenzene	mg/kg	0.002	<0.002	<0.002	<0.002
1,3-phenylenediamine	mg/kg	0.002	<0.002	<0.002	<0.002
Other Primary Aromatic Amine	mg/kg	Sum≤0.01	<0.01	<0.01	<0.01
Comment*:			PASS		

TEST ITEM	UNIT	Maximum Permissible Limit	The 1 st Result 011	The 2 nd Result 011	The 3 rd Result 011
4-aminobiphenyl	mg/kg	0.002	<0.002	<0.002	<0.002
benzidine	mg/kg	0.002	<0.002	<0.002	<0.002
4-chloro-o-toluidine	mg/kg	0.002	<0.002	<0.002	<0.002
2-naphthylamine	mg/kg	0.002	<0.002	<0.002	<0.002
o-aminoazotoluene	mg/kg	0.002	<0.002	<0.002	<0.002
5-nitro-o-toluidine	mg/kg	0.002	<0.002	<0.002	<0.002
4-chloroaniline	mg/kg	0.002	<0.002	<0.002	<0.002
4-methoxy-m-phenylenediamine	mg/kg	0.002	<0.002	<0.002	<0.002
4,4'-methylenedianiline	mg/kg	0.002	<0.002	<0.002	<0.002
3,3'-dichlorobenzidine	mg/kg	0.002	<0.002	<0.002	<0.002
3,3'-dimethoxybenzidine	mg/kg	0.002	<0.002	<0.002	<0.002
3,3'-dimethylbenzidine	mg/kg	0.002	<0.002	<0.002	<0.002
4,4'-methylenedi-o-toluidine	mg/kg	0.002	<0.002	<0.002	<0.002
6-methoxy-m-toluidine	mg/kg	0.002	<0.002	<0.002	<0.002
4,4'-methylene-bis-(2-chloro-aniline)	mg/kg	0.002	<0.002	<0.002	<0.002
4,4'-oxydianiline	mg/kg	0.002	<0.002	<0.002	<0.002
4,4'-thiodianiline	mg/kg	0.002	<0.002	<0.002	<0.002
o-toluidine	mg/kg	0.002	<0.002	<0.002	<0.002
4-methyl-m-phenylenediamine	mg/kg	0.002	<0.002	<0.002	<0.002
2,4,5-trimethylaniline	mg/kg	0.002	<0.002	<0.002	<0.002
o-anisidine	mg/kg	0.002	<0.002	<0.002	<0.002
4-amino azobenzene	mg/kg	0.002	<0.002	<0.002	<0.002
1,3-phenylenediamine	mg/kg	0.002	<0.002	<0.002	<0.002
Other Primary Aromatic Amine	mg/kg	Sum≤0.01	<0.01	<0.01	<0.01
Comment*:			PASS		

5: Specific migration of acrylonitrile

Test Method: With reference to EN 13130-3:2004, Materials and articles in contact with foodstuffs. Plastics substances subject to limitation. Determination of acrylonitrile in food and food simulants, analysis was performed by GC-MS.

Test Condition: 3% acetic acid, 70°C, 2h

TEST ITEM	UNIT	MDL	LIMIT	The 1 st Result 008	The 2 nd Result 008	The 3 rd Result 008
Migration of Acrylonitrile	mg/kg	0.01	0.01	N.D.	N.D.	N.D.
Comment*:				PASS		

1) MDL = Method Detection Limit.

2) N.D. = Not detected, less than MDL.

6: Specific migration of Extractable formaldehyde

Test Method: With reference to EN 13130-1:2004, followed by analysis by UV-vis.

Test condition: 3%acetic acid, 70°C, 2h

TEST ITEM	UNIT	MDL	LIMIT	The 1 st Result 010	The 2 nd Result 010	The 3 rd Result 010
migration of Formaldehyde	mg/kg	3	15	N.D.	N.D.	N.D.
Comment*:				PASS		

1) MDL = Method Detection Limit.

2) N.D. = Not detected, less than MDL.

7: Sensory test

Test Method: Sensory test with reference to DIN 10955:2024.

Test procedure:

1. Clean the appliance as stated in the DFU under chapter “before first use”.
2. Fill the appliance with the food simulant (drinking water) to the max indication and start the appliance.
3. The extract is collected after the cycle has finished.
4. The extract will be used for sensory test.

TEST ITEM	Maximum Permissible Limit	TEST RESULT 014
Sensorial examination odour (Point scale)	2.5	0
Sensorial examination taste (Point scale)	2.5	0
Comment:		PASS

Scale evaluation:

- 0: No perceptible odour and taste
- 1: Odour and taste just perceptible (still difficult to define)
- 2: Moderate odour and taste
- 3: Moderately strong odour and taste
- 4: Strong odour and taste

8: Specific Migration of Hexamethylenediamine

Test method: Sample preparation with reference to EN 13130-1: 2004 with selection of simulant and condition, followed by analysis by GC-FID.

Test Condition: 3% acetic acid, 70°C, 2h

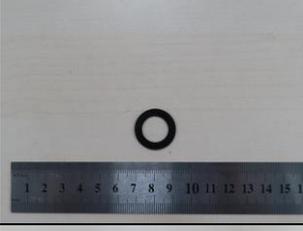
Test Items	Unit	Maximum Permissible Limit	The 1 st Result 009☆	The 2 nd Result 009☆	The 3 rd Result 009☆
Specific migration of Hexamethylenediamine	mg/kg	2.4	<1.0	<1.0	<1.0
Comment*:			PASS		

Test Items	Unit	Maximum Permissible Limit	The 1 st Result 011☆	The 2 nd Result 011☆	The 3 rd Result 011☆
Specific migration of Hexamethylenediamine	mg/kg	2.4	<1.0	<1.0	<1.0
Comment*:			PASS		

1) MDL = Method Detection Limit.

2) ☆ Test result was carried out in lab accredited by DEKRA.

Test item	Description	
001	silvery metal	
002	silvery metal	
003	silvery metal	
004	silvery metal	
005	silvery metal	
006	silvery metal	
007	silvery metal	

008	transparent plastic	
009	black plastic	
010	black plastic	
011	black plastic	
012	black silicone	
013	black silicone	
014	Dough Make	

----- End of Report -----

Please note that every statement made in this report is only valid for the samples tested and reported herein. Samples were provided by applicant. Without consent of the testing organization, this report shall not be reproduced except in full and the clients shall not be unauthorized use of test results for improper propaganda. DEKRA declines any responsibility with deviations required by the customer that may affect the validity of result. The information is provided by the customer in this report may affect the validity of the results,the test lab is not responsible for it. The measurement result is considered in conformance with the requirement if it is within the prescribed limit, It is not necessary to calculate the uncertainty associated with the measurement result, unless the specification, standard or customer have special requirements. This report is not used for social proof function in China market.

Annex

Reference model: UU-P31400, UU-P31500, UU-P31600

Reference photo:



The samples shown in the annex have not been tested or have not been fully tested in the current test report. The photos are included as per applicant's request for reference purpose only.