Last updated on July 2018

Knightsbridge PME LTD



Quality Management System

Declaration of Conformity

For Materials made from plastic & metal, intended to come into contact with food

Item No: Paper Baking Cases

Company: Knightsbridge PME LTD, 21 Riverwalk Road, EN3 7QN, UK

Client:

We hereby confirm that our product(s) complies with:

(1) German Food, Article of daily use and Feed Code of September 1, 2005 (LFGB) section 31.

Sensorial examination odour and taste test

YES

(2) German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB) Section 30, council of Europe Resolution AP (2202) 1 and BfR recommendation:.

Paper - Extractable heavy metals

Paper - Pentachlorophenol

Paper – Preserving Effect

YES

(3) Council of Europe Policy and Statement concerning Paper and Board Materials and Articles Intended to come into contact with Food stuff, Version 4 – 12.02.2009, Technical Document no. 3 and hence Articles 3 of European Regulation No. 1935/2004

Paper – Specific Migration of Benzophenone

Paper – Specific Migration of 4-methylbenzophenone

YES

Test Results

(1) German Food, Article of daily use and Feed Code of September 1, 2005 (LFGB) section 31.

Sensorial examination odour and taste test

Method: With reference to DIN 10955:2004-06

Test condition: Baking dough at 180 °C for 0.5 hours

	Result	Permissible Limit
Test Item	1	
Sensorial examination odour (intensity scale)	0	2.5
Sensorial examination taste (intensity scale)	0	2.5
Comment	Pass	_

(2) German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB) Section 30, council of Europe Resolution AP (2202) 1 and BfR recommendation:.

Paper – Extractable heavy metals

Paper - Pentachlorophenol

Paper – Preserving Effect

a) Paper – Extractable Heavy Metals

Method: Sample Preparation with reference to EN 647:1993 (hot water extraction); followed by analysis using Inductively coupled plasma-mass spectrometry (ICP-MS).

	Result (mg/kg)	Detection Limit	Permissible Limit
Test Item	1	(mg/kg)	(mg/kg)
Extractable Lead	ND	0.005	0.01
Extractable Cadmium	ND	0.002	0.005
Comment	Pass	-	-

Sample Description:

1. White Paper (Dark Blue Style)

Note:

- mg/kg = milligram per kilogram
- 2. N.D. = Not Detected

b) Paper - Pentachlorophenol (PCP) content

Method: With reference to LFGB § 64 BVL B 82.02.8.

Test Item	Result (mg/kg) 1	Reporting Limit (mg/kg)	Permissible Limit (mg/kg)
PCP Content	ND	0.05	0.15
Comment	Pass	-	

Sample Description:

1. White Paper with Dark Blue Printing (Dark Blue Style)

Note:

- 1. mg/kg = milligram per kilogram
- 2. N.D. = Not Detected

c) Paper - Preserving effect

Method: With reference to EN 1104:2005 using Bacillus subtilis and Aspergillus niger as challenging culture.

	Result	Specification
Test Fungus	1	
Bacillus subtilis ATCC No. 19659	Absent	Absence of zone inhibition
Aspergillus niger ATCC No. 16404	Absent	Absence of zone inhibition
Comment	Pass	-

Sample Description:

1. White Paper with Dark Blue Printing (Dark Blue Style)

Note:

Absent denotes absence of Antimicrobic constituents which inhibits the growth of tested bacteria and fungus.

d) Paper – Optical brighteners

Method: With reference to BS EN 648:2006

Simulant Used	Result	Requirement
	1	
Deionized Water	Grade 4	Grade 5
3% Acetic Acid (W/V) Aqueous Solution	Grade 5	Grade 5
Saliva simulant	Grade 5	Grade 5
Rectified Olive Oil	Grade 5	Grade 5
Comment	Fail	

Sample Description:

1. White Paper with Dark Blue Printing (Dark Blue Style)

Note:

Grey Scale Rating is based on the 5-step scale of 1 to 5, where 1 is bad and 5 is good.

- (3) Council of Europe Policy and Statement concerning Paper and Board Materials and Articles Intended to come into contact with Food stuff, Version 4 12.02.2009, Technical Document no. 3 and hence Articles 3 of European Regulation No. 1935 /2004
 - Paper Specific Migration of Benzophenone
 - Paper Specific Migration of 4-methylbenzophenone
- 3.Council of Europe Policy Statement concerning Paper and Board Materials and Articles Intended to come into Contact with Foodstuff, Version 4 – 12.02.2009, Technical document no. 3 and hence Articles 3 of European Regulation No. 1935/2004
- a) Paper Specific Migration of benzophenone

Method: Sample preparation with reference to EN 13130-1:2004; followed by analysis using Gas Chromatography – Mass Spectrometry (GC-MS) (1st migration).

Simulant Used	Test Condition	Result (mg/dm²) 1	Reporting Limit (mg/dm²)	Permissible Limit (mg/dm²)
Rectified Olive Oil	2 hours at 225 ℃	ND	0.04	0.1
Comment		Pass		

Sample Description:

White Paper (Dark Blue Style)

Note:

- mg/dm² = milligram per square decimetre
- C = degree Celsius
- 3. ND = Not Detected
- b) Paper Specific Migration of 4-methylbenzophenone

Method: Sample preparation with reference to EN 13130-1:2004; followed by analysis using Gas Chromatography – Mass Spectrometry (GC-MS) (1st migration).

Simulant Used	Test Condition	Result (mg/kg) 1	Reporting Limit (mg/kg)
Rectified Olive Oil	2 hours at 225℃	ND	0.04

Sample Description:

White Paper (Dark Blue Style)

Note:

- 1. mg/kg = milligram per kilogram of foodstuff in contact with
- C = degree Celsius
- 3. ND = Not Detected

Date: 14/03/2018 Full Name: Jocelyn Balubar

Position: Company Secretary Signature:

Halulon