



TECHNICAL DATA SHEET

DSC-0020-010



Product part	Materials
Drum	HDPE
Lid	HDPE
Gasket	EPDM

Capacity	Liters	US Gallons
Brimful	20.4	5.39
When closed	20	5.28

Hazardous material information	
Hazardous material type	Solids
Packaging group	I – II – III
UN marking	UN/1H2/X27/S/--/NL/CURTEC 1984
Maximum gross mass (kg)	X=27



Weight	Grams	Ounces
Drum	880	31.04
Lid	258	9.10
Gasket	15	0.53
Total	1153	40.67

Weight tolerance

All products have a tolerance of $\pm 4\%$ of the initial weight mentioned on this data sheet

Dimensional tolerances	%
Height	± 2.5
Diameter	± 1.5

Wall thickness	mm
Minimal wall thickness	≥ 1.6
Nominal wall thickness	≥ 1.6

Colors	Color code	PMS references
Drum*	White 004	/
Lid*	Red 402	199 C

* Other colors available on request

Product identification	Drum	Lid
Manufacturer ID	Bottom	--
Product code	Bottom	--
Recycle logo / Material type	Bottom	Inside
Date clock	Bottom	Inside
UN-mark	Bottom	--
Food logo	Bottom	--
Material track clock	Bottom	--
CFR49-mark	Bottom	--

Other information

Maximum filling temperature is 70°C/ 158°F

Contents must have cooled to 30°C/ 86°F before containers can be closed and stacked

DoC available on request

UN certificate available on request

MVTR declaration available on request

Watertightness declaration available on request

User manual available on request

All drums can be made tamper evident with application of compact seal # 7800.

