

PRODUCTFICHE – FICHE PRODUIT - SPECIFICATION PRODUCT

1. Algemene informatie – Information général – General information

ART klant / ART client / ART client	Dinkel
ARTIKELNR. ACE / N° Art. ACE / Ref. ACE	ZP04699
OMSCHRIJVING / Description / Description	Broodzak wit 400x175x105 mm Sac à pain 400x175x105 mm
DATUM / Date / Date	13/09/2023

2. Producteigenschappen – Caractéristiques - Specifications

PAPIERSOORT / Type de papier / Paper grade		Gebleekte kraft – <i>Kraft blanchi</i>	
COATING		Ja - oui	
GEWICHT / Poids / Weight		± 10.073	g / st - <i>pc</i>
MAAT / Dimensions / Size	SLAGLENGTE / Coupe / Cutting length	400	mm
	BREEDTE / Largeur / Width	175	mm
	ZIJVOUW / Soufflet / Gusset	2 x 52.5	mm
WANDDIKTE / Epaisseur / Thickness		38	g/m² + coating
KLEUR / Couleur / Colour		Wit - <i>blanc</i>	

3. Verpakkingswijze – Emballage- Packaging

AANTAL / Quantité / Quantity	1.000	Stuks- pièces -pieces	/ karton - carton - box
AANTAL / Quantité / Quantity	50	kartons - cartons – boxes	/ pallet

VERKLARING VAN OVEREENSTEMMING – DECLARATION DE CONFORMITE – DECLARATION OF CONFORMITY

The manufacturer or his authorized representative established in the Community:

Name of the manufacturer: **Ace Packaging NV.**

Complete address: **Industrieterrein 1/1 - IZ Webbekom 1013
3290 Diest - Belgium**

declares that the product described above complies with the requirements of:

- REGULATION (EC) No 1935/2004 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 27 October 2004 on materials and articles intended to come into contact with food.
- COMMISSION REGULATION (EC) No 2023/2006 of 22 December 2006 on good manufacturing practice for materials and articles intended to come into contact with food.
- Commission Regulation (EU) 2020/1245 of 2 September 2020 amending and correcting Regulation (EU) No. 10/2011 on plastic materials and articles intended to come into contact with food.
- REGULATION (EC) 1907/2006 of 18th December 2006 ("REACH"-regulation)
- CH BedGeg VOSR 817.023.21: Swiss Regulation on Food Contact Materials of 16.12.2016, updated 01.12.2020
- German Printing Ink Regulation: 21. regulation for the amendment of the German food contact materials regulation of December 2, 2021: printing inks and printed food contact materials
- BELGIAN LEGISLATION : ROYAL DECREE of 11/05/1992 on materials and articles intended to come into contact with food.

in the following conditions of use:

- Type of food intended to come in contact with material/object:
Dry food types
- Possible treatment of material/object:

Any long term storage at room temperature or below, including when packaged under hot-fill conditions, and/or heating up to a temperature T where $70^{\circ}\text{C} \leq T \leq 100^{\circ}\text{C}$ for a maximum of $t = 120/2^{((T-70)/10)}$ minutes

OVERALL AND SPECIFIC MIGRATION :

This product complies with the overall migration limit of 10 mg/dm² or 60 mg/kg, tested under the following conditions.

Basis of Analysis

EN 14338

EN 14338:2004-3: Paper and board intended to come into contact with foodstuffs - Conditions for determination of migration from paper and board using modified polyphenylene oxide (MPPO) as a simulant, March 2004

Testing is done with - over the period of - at applied temperatures of - standardized test number.

1) Simulant E - MPPO - 10 days at 40°C - OM2 test

EU-MIGRATION

The analysis was set up according to the respective regulations and the sample material was exposed to the simulants as follows:

Migration preparation, test side:
- filling

Overall Migration:
- simulant E: Tenax, 10 d / 40°C

Specific Migration:
- simulant E: Tenax, 10 d / 40°C

RESULTS

EU - Overall Migration

The limits are 10 mg/dm² and 60 mg/kg food according to Regulation (EU) No 10/2011 and the Swiss Regulation on Food Contact Materials. The following deviations are tolerated:

For all simulants except D2: 10 ± 2 mg/dm² and 60 ± 12 mg/kg food

For simulant D2: 10 ± 3 mg/dm² and 60 ± 20 mg/kg food

Parameter Method (location)	Result	Units	value/ Legal Basis of assessment
10 d / 40°C			
Overall migration Tenax LMPMET0705 Gravimetry (Dietikon)	<1.0	mg/dm ²	10 limit (EU 10/2011) 10 limit (CH BedGeg VO) LOQ:1.0
Overall migration Tenax LMPMET0705 Gravimetry (Dietikon)	<6.0	mg/kg food	60 limit (EU 10/2011) 60 limit (CH BedGeg VO) LOQ:6.0
Specific migrate Tenax MIGMET003 Various methods (Dietikon)	done		

The overall migration values obtained with the tested simulants are below limit.

Specic migration

None of the specifically analysed substances were detectable above the respective specific migration limits.

Dual use additives

None

Functional barrier

This product doesn't contain a functional barrier.

Storage conditions

Dry conditions, away from direct sunlight, avoid mechanical shocks, keep in original closed packaging free from dust and other contaminations.

Surface - volume ratio

The conversion of the measured values to foodstuff is based on the following surface-to-volume ratio (S/V).
For any other S/V the resulting migration values are different which might lead to another general assessment of the sample.

Standard S/V: 6 dm² / 1 kg food (EU cube)

Traceability

Traceability of the product is ensured according to Regulation (EC) No 1935/2004.

Our statements are based on the conformity documents made available by our suppliers, migration tests carried out by us or by a third party. It is the customers own responsibility to test the suitability.

Done at , Diest 13/09/2023

Séverinne Valvekens - Quality department

i.o.v. Olivier Stappaerts (CEO Ace Packaging)

A handwritten signature in blue ink, appearing to read 'O. Stappaerts', is written over a horizontal line.